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# Report On Industrial Visit

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Submitted to :  
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Department of commerce  
SFS College

Submitted by:  
IV B.com E

## Industrial visit

### **B&B Triplewall Containers Ltd**

**No.263-2/3, Marsur Madiwal Village, Kasaba Hobli, Anekal Taluk,  
Bandapura Village Road, Madivala, Karnataka 562107.**

#### **Introduction:**

Students of ST.FRANCIS DE SALES COLLEGE are assigned to have an industrial visit for the purpose of experimental learning and to encourage students voluntarily. The students were asked to visit the any industry and to find out the various cost elements in the industry and to prepare a report of the same. A group of 11 students From B.com 2<sup>nd</sup> Year 'E' Section ,had gone to B&B Triplewall Containers Ltd.

B&B Triplewall Containers Ltd is engaged in manufacturing of corrugated boxes and corrugated sheets. B&B provides it's customers a wide variety of products that cater to different needs and often have multiple uses. It is a 10 year old company started as a family oriented small business. The manufacturing facilities are divided into two units. Unit I is located at Bangalore Karnataka and Unit III is situated at Shoolagiri (Krishnagiri) Tamilnadu. Whereas Unit II was given on Lease. The Company commenced its business operations in the year 2011 in Unit I. B&B Triplewall Containers Limited was originally incorporated as a private limited company with the name MNM Triplewall Containers Private Limited at Bangalore Karnataka on August 23 2011. Subsequently the name of the Company was changed to B&B Triplewall Containers Private Limited on May 02 2018. Mr. Manish Kumar Gupta Mr. Nishant Bothra Ms. Jyoti Bothra and Ms. Alka Gupta were the initial subscribers to the Memorandum and Articles of Association of the Company.



### Company's Mission:

To be "20-in-10". That is to convert 20,000 metric tonnes of paper/month in 10 years' time or by 2027."

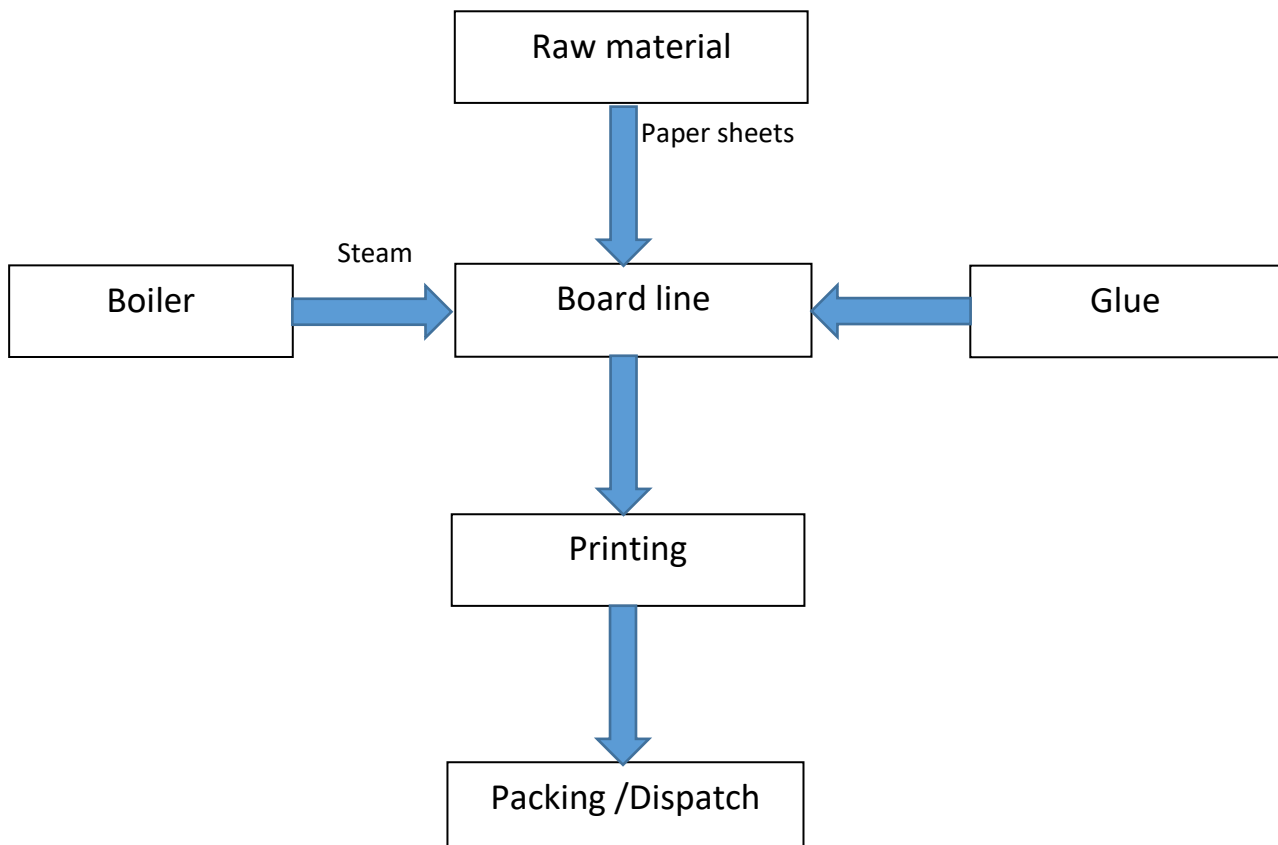
### Company's Vision:

"To be the most recognized brand amongst the consumers of corrugated boxes in India."

Production Unit is divided in 6 segments :

- 1.Raw material storage.
- 2.Lab
- 3.Glue Kitchen.
- 4.Boiler.
- 5.Board line.
- 6.Printing.
- 7.Packing area/Dispatch area.

### Process of manufacturing :



Production starts from Insertion of paper sheets rolls to machine which are purchased by local vendor or imported from the foreign countries. They usually purchase recycled rolls from local vendors. For good quality they import from other countries.

In the next stage paper sheets are compressed by the help of machines in board line which run on the steam of boiler & electricity . The machine turn the sheets into a board by adding multiple layers. Layer are added depends on the customer requirement.

In the next segment the board the brought to printing area, according the customer requirement the design is printed on the board after that they move to packing section where the boards are cutted in single pieces by using machines and packed in the stack of 20 and dispatched from the production unit.

### **Other Information:**

- Company use 18-400 GSM(grams per square metre) Paper sheet as raw material .
- They maintain Around 2000 tonnes of raw material per month.
- They also have recycle plant
- Glue which they use the chemical free.
- They pack around 10000 boxes In 1 hr .
- They use around 2000Kg of Glue per day.
- They purchase around 2000 tonnes raw material per day.
- They dispatch Around 40 tonnes boards per day .
- Flipkart and Amazon are their major customers.
- They supply their product all over india.

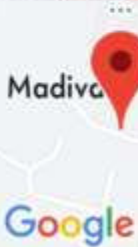
### **Plant tour by :**

Mr. Harish (Quality department).

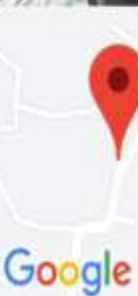
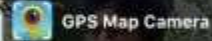
Mr. Deepak(Quality department).

### **General manager :**

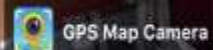
Mr. Bipin



**Madivala, Karnataka, India**  
QPGF+85G, Madivala, Karnataka 562107, India  
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Long 77.726072°  
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**Madivala, Karnataka, India**  
B&B Triplewall Containers Ltd., No.263-2/3, Marsur Madiwal Village, Kasaba  
Hobli, Anekal Taluk, Bandapura Village Road, Madivala, Karnataka 562107, India  
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Long 77.72515°  
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Participants:	Signature
<b>Aditya Kumar Das (20C371H)</b>	
<b>Anji M (20C416K)</b>	
<b>Anuj Pandey(20C323H)</b>	
<b>Bharath N(20C407K)</b>	
<b>Chandru M (20C401K)</b>	
<b>Christo Francis (20C333H)</b>	
<b>Indharjeeth Singh(20370H)</b>	
<b>Krishna M(20C402K)</b>	
<b>Prem Kumar S(20C351H)</b>	
<b>Santhosh G Singh(20C368H)</b>	
<b>Vikas S.(20C373H)</b>	

